

HITEX 5180 SEALER

	clean water and dry. <u>Hairline cracks</u> : Fill cracks with solvent-based filler or non-water soluble material.
Application Methods	Brush, roller or air spray
Paint Consumption	Theoretical: 9.5 - 12.7 m ² /liter (30 - 40 microns DFT)
Dilution	Solvent – HITEX 5180 THINNER Roller & brush - 20% maximum Air Spray - 20 – 30%
Spray Application	<u>Air Spray</u> Delivery Pressure (kg/cm ²) 3 - 4 Tip size at 60° angle 1.3mm Dilution 20 to 30%
Recommended Film Thickness per coat	30 - 40 microns DFT (Dry Film Thickness) per coat for standard application
Drying Time	Surface dry: 20 minutes at 30°C
Overcoating Time	4 hours. Minimum based on normal conditions.
Cleaning	Wash all equipment immediately after use with HITEX 5180 THINNER
Storage	Keep containers tightly closed. Store in cool, dry and well-ventilated place at temperature between 5 to 40°C.
Packing	5 Liters & 20 Liters Containers
Precaution	Coverage depends on film thickness, roughness or porosity of the surface, loss during painting, etc. The actual drying time and time before recoating may be shorter or longer, depending on film thickness, temperature, ambient humidity, ventilation, etc. Avoid painting when the temperature is below 10°C and the humidity is over 85%. Avoid directly contacting with sensitive skin. Use appropriate protective equipment. It contains volatile and flammable solvents. Ensure adequate ventilation during use. Avoid naked flame, welding operations and fire.
NOTE	<i>The information given applies to the product and its performance under specific test conditions. Due to the varied circumstances beyond our control under which the product may be applied, for specific application, please contact Nippon Paint Sales & Marketing Dept. We reserve the right to modify our product data sheet without further notice.</i>

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